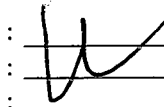
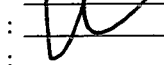


Date: Monday, 7/9/2007 11:35:30 AM  
 User: Jason Murdoch









## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D412-630-033/-034
<b>Job Number</b> : 33388	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412630033
<b>This Issue</b> : 7/9/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : RE-WORK PER PAR 186
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 7/16/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D412630033	HELI ACCESS STEP, LH FOLDING
  <p><b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)            HELI ACCESS STEP, LH FOLDING            Pull from stock: B32713            Qty: 1            CHG #: 002</p> <p style="text-align: right;"><i>MF 07-07-10</i></p>		
2.0	D412630034	HELI ACCESS STEP, LH FOLDING
  <p><b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)            HELI ACCESS STEP, LH FOLDING            Pull from stock: B32714            Qty: 1            CHG #: 002</p> <p style="text-align: right;"><i>MF 07-07-10</i></p>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
  <p><b>Comment:</b> SMALL &amp; MEDIUM FAB RESOURCE 1            1) Reposition the D2807 gas spring per attached dwg change, to have the body of the gas shock above the shaft.</p> <p style="text-align: right;"><i>MF 07-07-10</i></p>		
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
  <p><b>Comment:</b> SMALL &amp; MEDIUM FAB RESOURCE 1            pick the following for replacement:</p> <p style="text-align: right;"><i>MF 07-07-10</i></p>		

Date: Monday, 7/9/2007 11:35:30 AM  
User: Jason Murdoch

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-630-033/-034

Job Number: 33388

Part Number: D412630033

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	AN3C21A	BOLT
-----	---------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: <sup>4</sup>1.0000 Each(s)

BOLT

Qty 1 on each

M <sup>101189</sup>

6.0	D33951	Bushing
-----	--------	---------



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Bushing

\*\*\*\*\* Keep the same bushings\*\*\*\*\*

7.0	NAS1515H5L	WASHER
-----	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total: <sup>8</sup>4.0000 Each(s)

WASHER

Qty 2 on each

M <sup>104679</sup>

8.0	NAS1515H3	Washer
-----	-----------	--------



Comment: Qty.: 6.0000 Each(s)/Unit Total: <sup>12</sup>6.0000 Each(s)

Washer

Qty 3 on each

M <sup>100993</sup>

9.0	MS210433	Nut
-----	----------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total: <sup>8</sup>2.0000 Each(s)

Nut

Qty 1 on each

M <sup>104537</sup>

10.0	MS24693C280	Screw
------	-------------	-------



Comment: Qty.: 2.0000 Each(s)/Unit Total: <sup>4</sup>2.0000 Each(s)

Screw

Qty 1 on each

M <sup>101390</sup>

MF 07-07-10

Date: Monday, 7/9/2007 11:35:30 AM  
User: Jason Murdoch

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-630-033/-034

Job Number: 33388

Part Number: D412630033

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



*7-07-10 (2)*



*1/1*

Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Repackage using original batch #

1x D412-630-033 B

*32713*

1x D412-630-034 B

*32714*

*3/3/10*

*SP*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



*(1)*

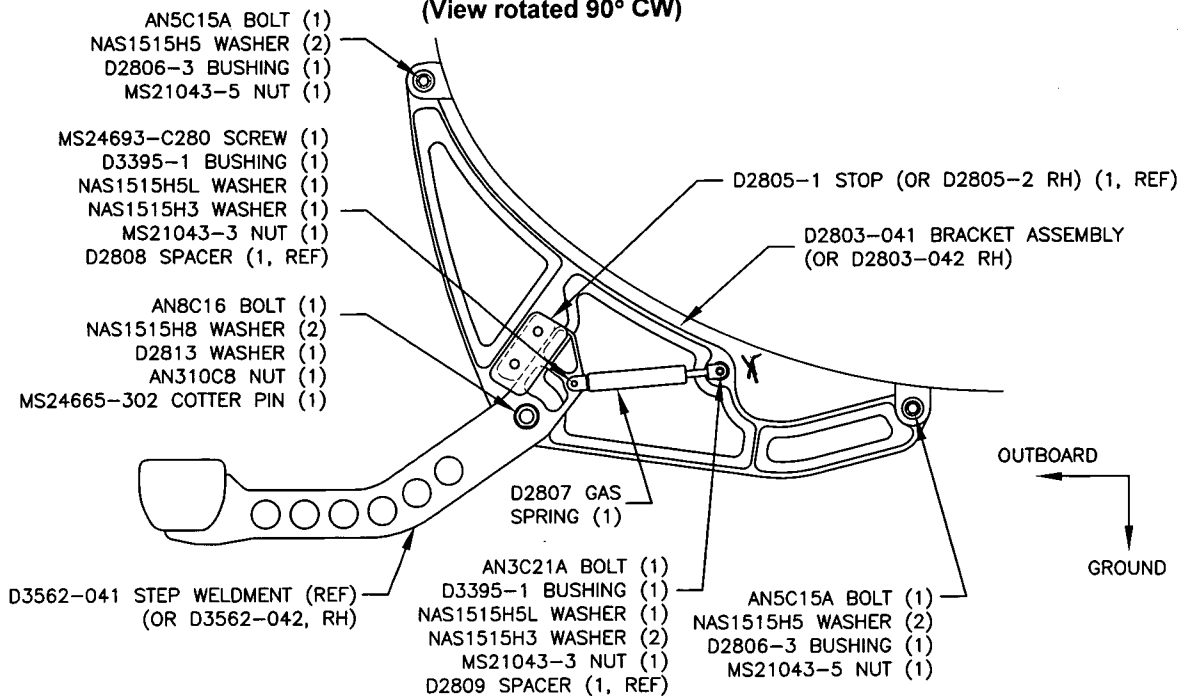
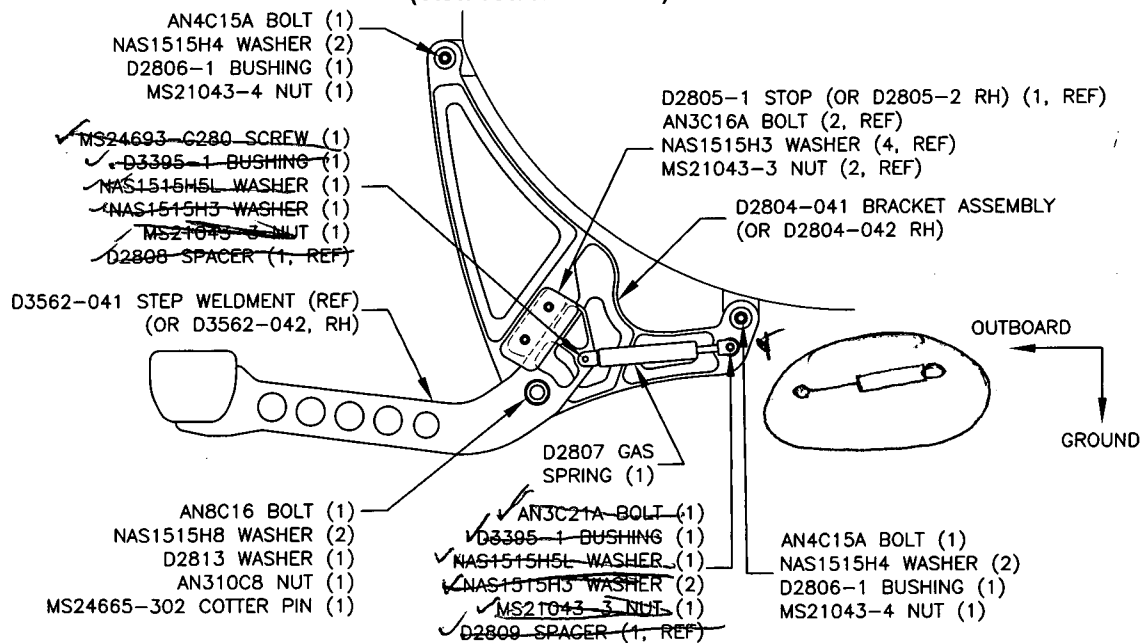
Comment: FINAL INSPECTION/W/O RELEASE

*20107/11*

Job Completion



*W 07.11*

**D412-630-033/-034 Heli-Access-Step™ Installation****FIGURE 14 – STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation**  
(View rotated 90° CW)**FIGURE 15 – STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation**  
(View rotated 90° CW)

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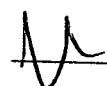
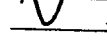
Revision: K  
Date: 06.10.05

\* REVERSE GAS SPRING INSTALLATION.  
(REF PAR # 186).

07-07-09

Date: Monday, 04/06/2007 2:44:10 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-630-033/-034
Job Number : 32751	
Estimate Number : 10804	
P.O. Number :	
This Issue : 04/06/2007 S.O. No. :	Part Number : D412630033
Prsht Rev. : NC	Drawing Number : SCRAP WELDM-ECN907
First Issue : 11	Project Number :
Previous Run : 00015	Drawing Revision :
Written By : 	Material :
Checked & Approved By : 	Due Date : 11/06/2007
Comment :	Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

REMOVE FROM STK:

D412-630-033 B 29384D412-630-034 B 29385

A31459 dust-a kit

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1



DISASSEMBLE STEP WELDMENT  
 RECORD ALL ITEMS THAT ARE GOOD:

29385

1	D 2012-102	B 27522
1	D 2803-042	B 29392
1	D 2804-042	B 26252
2	D 2807	B 28488
2	D 2813	B 29396
4	D 3395-1	B 28455
2	AN3021 A	M 101189
2	AN8016	M 100695
2	AN310C8	M 100433
2	MS24645-332	M 16941
4	NAS1515H5L	M 100680
4	NAS1515H8	M 101331

RECORD ITEMS THAT ARE SCRAP:

4	MS21043-3	M 102545
6	NAS1515H3	M 100943
1	D 2808	B 28600
	D3562-041	B 29441

mf 07-06-06.  
 29334  
 MS24643-C280 M101331

29334

2	D 2012-102	B 27522
1	D 2803-041	B 29391
1	D 2804-041	B 27102
2	D 2807	B 26646 B 27562
2	D 2813	B 29396
4	D 3395-1	B 28455
2	AN3021 A	M 101189
2	AN8016	M 100695
2	AN310C8	M 100433
2	MS24645-332	M 16941
4	NAS1515H5L	M 100680
4	NAS1515H8	M 102067
2	MS24643-C280	M 101331

D3562-041  
 MS21043-3 M 102545  
 NAS1515H3 M 100945  
 D2808 B 28600